

# Material Specification

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## PROJECT

Design name	: TEA1993T Add-on Board	PCB number	: 0000-000-3552-R2-00
Board-ID	: TEA1993DB1357	Date	: 10-11-2015
Reference	: Patrick van den Hurk	Size panel board	: 110.00 x 145.00 mm.
Size single board	: 18.00 x 25.00 mm.	Composition	: 5x5, See Panel Drawing
Size tolerance	: +0.10 -0.20 mm.	Board thickness ( +/- 10%.)	: <b>1.60 mm.</b>
Total layer(s)	: <b>2</b>	Board finish	: ENIG
Basic material	: <b>FR4</b>	Cu thickness inner layer	: <b>-- µm.</b>
Cu thickness outer layer, finished	: <b>70 µm.</b>	Powerplanes	: No
SMD technologie	: <b>Yes, top side only</b>	Peel-off mask	: No
Used via type(s)	: n.a.	Silkscreen colour	: White
Pasta mask	: <b>Yes, top side only</b>	Solder resist colour	: Green
Silkscreen	: <b>Yes, top side only</b>		
Solder resist	: <b>Yes, top side only</b>		

## PLOTTER INFORMATION

Units	: Millimeters
Gerber type	: RS274X
Data type	: Absolute X/Y-positive
Output code	: ASCII
Resolution	: 1/10000 mm.

## NC DRILL PARAMETERS

Units	: Imperial
Machine	: Excellon
Data format	: 2.3
Output code	: ASCII
Resolution	: 1/10000 inch

## NON PLATED THROUGH HOLES

Hole size tolerance, $\leq 0.2$ mm.	: +0.05 -0.05 mm.
$\geq 0.3$ mm.	: +0.1 -0.1mm.
Position tolerance	: +0.1 -0.1mm.

## PLATED THROUGH HOLES

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Position tolerance	: +0.1 -0.1mm.

## MILL BOARD OUTLINES

The position from the boardoutline and boardcutouts represent the exact centerline to complete the dimensions. The milltool has to be positioned near the centerline with a offset half the diameter from the tool.

## SCORE BOARD OUTLINES

The position from the boardoutline represent the exact centerline to complete the dimensions. The score tool has to be positioned at the centerline.

## BOARD PROPERTIES

Min. isolation outer layer	: <b>200 µm.</b>	Min. isolation inner layer	: --- µm.
Min. track width outer layer	: <b>300 µm.</b>	Min. track width inner layer	: --- µm.
Min. hole diameter	: <b>1.0 mm.</b>		

## REMARKS

Manufacturer code allowed.

**NXP Logo** has to be **filled**.

~~Milling Through copper allowed.~~

Singel board has to be panalized, the number of times see panel drawing.

Panel has breakaway edges (10.00mm).

Panel has scoring grooves, both directions.

Add text: 9999-000-35522 and has to be done only in the breakaway edge.

Create a top paste file from the panel. Send this back to customer.

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## FILES INCLUDED

Top Paste Mask	: 0000-000-3552-R2-00_SPT.gbx
Top Silkscreen	: 0000-000-3552-R2-00_SST.gbx
Top Solder Resist	: 0000-000-3552-R2-00_SMT.gbx
Top Signal Layer (L1)	: 0000-000-3552-R2-00_TOP.gbx
Bottom Signal Layer (L2)	: 0000-000-3552-R2-00_BOT.gbx
<del>Bottom Solder Resist</del>	<del>: 0000-000-3552-R2-00_SMB.gbx</del>
<del>Bottom Silkscreen</del>	<del>: 0000-000-3552-R2-00_SSB.gbx</del>
<del>Bottom Paste Mask</del>	<del>: 0000-000-3552-R2-00_SPB.gbx</del>
<del>Milling Non Plated</del>	<del>: 0000-000-3552-R2-00_MNP.gbx</del>
<del>Milling Plated</del>	<del>: 0000-000-3552-R2-00_MPL.gbx</del>
NC Drill	: 0000-000-3552-R2-00-1-2.drl
Mechanical Dimensions	: 0000-000-3552-R2-00_DRD.gbx/.pdf
Panel Drawing	: 0000-000-3552-R2-00_PNL.gbx/.pdf
This File	: 0000-000-3552-R2-00_MSP.pdf